



Farécla Shrimper Deep Cut Process for Badly Weathered Gel Coats Instructions



Materials Required

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| Profile 100 Coarse Paste Compound | 14mm D/S Adapter |
| Profile 200XL Supercut Surface Restorer | Double Sided Wool Pad |
| Profile UV Wax | Farécla Prep Wipes* (discont) |
| Profile Polymer Wax | Farécla Finishing Cloth |
| Farécla Industrial Polishing Machine | Spurring Brush |

Step 1: Degrease the Hull

Degrease the hull using Prep Wipes (*or an alcohol based glass cleaner) to remove any waxes and contaminants from the surface. This is an essential part of the cleaning process.

Step 2: Profile 100 Compound

Put a small amount of compound onto the wool pad and spread compound over a small area of the topsides. Start the polishing machine on its slowest speed and, keeping the machine moving from side to side, increase speed gradually to about level 4. Continue until all discoloration has been removed. In warm weather it may be necessary to keep the surface damp using a water spray bottle. Profile 100 will leave the surface with a low gloss finish (i.e., slightly matt).

Step 3: Profile 200 Compound

Use the spurring brush to remove any loose wool fibres and 100 Compound from the wool pad. Repeat step 2 using Profile 200 Compound until the surface has become shiny. **Note:** After each compound step (2 & 3) all compound residue must be removed using a Farécla Finishing Cloth before starting the next step.

Step 4: Profile UV Wax

Using a soft cloth spread small amount of Profile UV Wax onto the surface of the hull. Leave for around 30 seconds to haze then remove with a Farécla Finishing Cloth. If, after polishing off, any areas of oxidation remain (visible as slightly dull or opaque patches) the area should be cleaned using Prep Wipes* and the surface cut back using Profile 100 and 200 as Steps 2 & 3. Repeat Steps 2, 3 & 4 until all areas of oxidation have been removed and the surface has a uniform deep shine. At this point a second coat of Profile UV Wax may be applied for enhanced protection.

Step 5: Profile Polymer Wax

Using a soft cloth spread a small amount of Profile Polymer Wax onto the surface of the hull. Leave for around 30 seconds to haze then remove with a Farécla Finishing Cloth.